

Work Order ID 86332 - *Ship July 4*

*all count!*  
\*86332\*

June-27-12 1:27:02 PM

Page 1

Item ID: DSI 9599-011

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Squirrel Cheek Compatibility

Stop \*NS2\*

Start Date: 27/06/2012 Start Qty: 2.00 \*2\*

Cust Item ID:

Required Date: 03/07/2012 Req'd Qty: 2.00 \*2\*

Customer:

Reference:

Approvals:

Process Plan: *MLJ*

Date: 12/06/27 Tooling:

Date:

Run Start \*NR1\*

QC:

Date: SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

DSI 9599	A
----------	---

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP DSI9599-011 CHG001



*check 7  
fb*

*for MLJ 12-6-29  
(2)*

110

0.00

\*110\*

Pick Kit

Packaging

Memo

0.00

Packaging

*2*

*12/04/29 JB*

120

0.00

\*120\*

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control



*check 7*

*(2)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Work Order ID 86332

\*86332\*

Page 2

Item ID: DSI 9599-011

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Squirrel Cheek Compatibility

Stop \*NS2\*

Start Date: 27/06/2012 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 03/07/2012 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00

\*130\*

Packaging

0.00

Packaging

Memo

Identify and pack for shipping as per PPP DSI9599-011

Location:

PNAPT RG020

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

Quality Control

*[Handwritten signature]*

*12/7/30*

*120726*

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# Picklist Print

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Page 1

Work Order ID: 86332

**\*86332\***

Parent Item: DSI 9599-011

**\*DSI 9599-011\***

Parent Item Name: Squirrel Cheek Compatibility

Start Date: 27/06/2012

Required Date: 03/07/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.02.05 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4004-043

Manufactured

No

110

Each

10.0000

1

2

\*\*

**\*D4004-043\***

Side Restraint Angle and Tie Down Point

Location

Loc Qty

Loc Code

ST141a

10

83134

10

D4420-041

Manufactured

No

110

Each

1.0000

1

2

\*\*

**\*D4420-041\***

Top Support Assembly

Location

Loc Qty

Loc Code

ST139E

3

WA

-2

83443

1

D4420-043

Manufactured

No

110

Each

0.0000

1

2

\*\*

**\*D4420-043\***

Top Leg Support Assembly

D4422-1

Manufactured

No

110

Each

5.0000

1

2

\*\*

**\*D4422-1\***

Shim

Location

Loc Qty

Loc Code

ST139d

5

80924

5

83134

1x 86329 sp.

1x 83443

86328

86448

12/06/29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 2

Work Order ID: 86332

\*86332\*

Parent Item: DSI 9599-011

\*DSI 9599-011\*

Parent Item Name: Squirrel Cheek Compatibility

Start Date: 27/06/2012

Required Date: 03/07/2012

Start Qty: 2.00

Required Qty: 2.00

D4422-3 Manufactured No

\*D4422-3\*

Shim

110 Each 8.0000

2 4

\*\*

86447 JB

Location

Loc Qty

Loc Code

ST

-4

80925

8

ST139d

12

D4423-1 Manufactured No

\*D4423-1\*

Splash Guard Extension

110 Each 3.0000

1 2

\*\*

JB

Location

Loc Qty

Loc Code

st139h

3

86126

3

AKS7-1032-130 Purchased No

\*AKS7-1032-130\*

Insert

110 Each 0.0000

10 20

\*\*

121444

AN4-6A Purchased No

\*AN4-6A\*

Bolt

110 Each 1,391.000

2 4

\*\*

JB

Location

Loc Qty

Loc Code

ST356

1391

119017

391

121243

500

122151

500

AN525-10R9 Purchased No

\*AN525-10R9\*

Screw

110 Each 15.0000

4 8

\*\*

JB 12/06/29

Location

Loc Qty

Loc Code

ST345

15

110023

5

121524

10

1410023  
7x121524

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
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Page 3

Work Order ID: 86332

\*86332\*

Parent Item: DSI 9599-011

\*DSI 9599-011\*

Parent Item Name: Squirrel Cheek Compatibility

Start Date: 27/06/2012

Required Date: 03/07/2012

Start Qty: 2.00

Required Qty: 2.00

CR3212-4-05

Purchased

No

110

Each

516.0000

10

20

\*\*

\*CR3212-4-05\*

CHERRY RIVET

Location

Loc Qty

Loc Code

ST331

516

1108

516

110

Each

392.0000

10

20

\*\*

CR3212-4-06

Purchased

No

\*CR3212-4-06\*

CHERRY RIVET

Location

Loc Qty

Loc Code

ST330

339

120521

139

122141

200

ST331

53

112492

18

112794

8

119717

27

110

Each

70.0000

10

20

\*\*

CR3212-5-06

Purchased

No

\*CR3212-5-06\*

Rivet

Location

Loc Qty

Loc Code

ST331

70

120933

70

110

Each

146.0000

10

20

\*\*

CR3212-5-07

Purchased

No

\*CR3212-5-07\*

Rivet

Location

Loc Qty

Loc Code

ST331

146

120833

46

121048

100

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Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 86332

\*86332\*

Parent Item: DSI 9599-011

\*DSI 9599-011\*

Parent Item Name: Squirrel Cheek Compatibility

Start Date: 27/06/2012

Required Date: 03/07/2012

Start Qty: 2.00

Required Qty: 2.00

MS20470AD4-7

Purchased

No

110

Each

1,379.000

4 8

\*\*

\*MS20470AD4-7\*

Rivet, Universal Head

## Location

## Loc Qty

## Loc Code

ST139

1062

121415

1062

ST319

52

120769

52

ST320

265

116081

117

118614

148

121415

MS20470AD4-5

Purchased

No

110

Each

1,202.000

4 8

\*\*

\*MS20470AD4-5\*

Rivet, Universal Head

## Location

## Loc Qty

## Loc Code

ST319

1202

118405

405

120142

797

120142

MS21042-08

Purchased

No

110

Each

50.0000

2 4

\*\*

\*MS21042-08\*

USE MS21042LC8

## Location

## Loc Qty

## Loc Code

ST300

50

103668

50

103668

MS24694-S51

Purchased

No

110

Each

63.0000

5 10

\*\*

\*MS24694-S51\*

Screw

## Location

## Loc Qty

## Loc Code

ST289

63

116805

63

116805

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Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Page 5

Work Order ID: 86332

\*86332\*

Parent Item: DSI 9599-011

\*DSI 9599-011\*

Parent Item Name: Squirrel Cheek Compatibility

Start Date: 27/06/2012

Required Date: 03/07/2012

Start Qty: 2.00

Required Qty: 2.00

MS27039-08-05

Purchased

No

110

Each

92.0000

2

4

\*\*

\*MS27039-08-05\*

SCREW

Location

Loc Qty

Loc Code

ST293

92

117316

92

NAS1149DN832I

Purchased

No

110

Each

571.0000

4

8

\*\*

\*NAS1149DN832.I\*

WASHER

Location

Loc Qty

Loc Code

ST298

571

119717

41

120422

530

NAS1149F0463P

Purchased

No

110

Each

69.0000

2

4

\*\*

\*NAS1149F0463P\*

Washer

Location

Loc Qty

Loc Code

ST275

69

116702

2

120739

67

120739

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries



# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D350-794 REV. C  
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-794 REV. 2

REF. TCCA STC: SH05-4

REF. FAA STC: SR02794NY

REF. EASA STC: 10031514

## 1.0 PURPOSE

This service instruction is intended to make the D350-794-011/-111 and D130-794-021/-121 Auxiliary Fuel Tanks compatible with Eurocopter Squirrel Cheek using DSI 9599-011 kit.

## 2.0 INSTALLATION POCEDURE

### 2.1 PREPARATION

Perform the following steps:

- 2.1.1 Remove and retain the gas spring, compartment door, and hardware.
- 2.1.2 Remove and retain the forward support bracket and attaching hardware of the Eurocopter Squirrel Cheek.
- 2.1.3 If installed, remove and retain MS20822-8D 90° Fitting from top of D4055-041 or D4464-041 Fuel Tank.
- 2.1.4 If the aircraft is equipped with later model ECL Aux Airframe Fuel Filter Drain Hose, it is recommended to procure from Eurocopter and install P/N ESK-1324 elbow fitting to eliminate interference of drain hose with Auxiliary Fuel Tank.

### 2.2 INSTALLATION OF GUTTERS AND LOWER TIE DOWN POINT:

- 2.2.1 Follow steps 3.1 through 3.4 of IIN-D350-794.  
Step 3.2 is only applicable to EC130 aircraft.
- 2.2.2 Replace Steps 3.5 (AS350) or 3.6 (EC130) of IIN-D350-794 with the following instructions:
  - 2.2.2.1 Reference Figure 1 of this service instruction and drawing Sheet 2 and 3 of D350-794-001 (AS350) or D130-794-002 (EC130). Place fuel tank in position. Push firmly forward and inboard. Mark position of side restraint angle P/N D4004-043 and rear restraint angle/gutter P/N D4005-1. Rear restraint angle needs to be trimmed off to fit as desired.
  - 2.2.2.2 Side restraint angle P/N D4004-043 is to be located  $17.5" \pm 0.4"$  (445 mm  $\pm$  10 mm) aft of the forward bulkhead. Locate holes as shown in Figure 1 of this service instruction.
  - 2.2.2.3 Remove tank. Install AKS7-1032-130 inserts.
  - 2.2.2.4 Attach rear restraint angle/gutter P/N D4005-1 with eight (8) countersunk rivets, use 0.032" packer as necessary.
  - 2.2.2.5 Attach side restraint angle with four (4) AN525 screws and attach bottom strap tie down bracket P/N D4004-5 with five (5) MS24694 screws per Figure 1 of this service instruction.
- 2.2.3 Perform Step 3.7.
- 2.2.4 Perform Step 3.8 (AS350 only). Refer to Figure 3 and 4 of this service instruction.  
Note for Step 3.8.1: It is acceptable to substitute up to two (2) MS20470AD4 rivet with existing bolt from aft support bracket of the Eurocopter Squirrel Cheek.  
Note for Step 3.8.2: Replace Step 3.8.2 with Section 2.3 of this service instruction.
- 2.2.5 Perform Step 3.9 (EC130 only). Refer to Figure 3 and 4 of this service instruction.  
Note for Step 3.9.1: It is acceptable to substitute up to two (2) MS20470AD4 rivet with existing bolt from aft support bracket of the Eurocopter Squirrel Cheek.  
Note for Step 3.9.2: Replace Step 3.9.2 with Section 2.3 of this service instruction.

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-Q-01

APPROVED

BY:   
D. SHEPHERD (DE # 02)

DATE: 12.03.01  
CERT. NO.: SH05-4  
ISSUE NO.: 3

A	NEW ISSUE	MB	12.02.23
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.		DRAWING NO.	REV. A
		DSI 9599	SHEET 1 OF 5
TITLE		SCALE	
DART AUX TANK AND			
ECL SQUIRREL CHEEK COMPATIBILITY NTS			
DATE		COPYRIGHT © 2012 BY DART AEROSPACE LTD	
12.02.23		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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WORK ORDER  
NO. 86332 MVS  
12/20/23



W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries



### 2.3 INSTALLATION OF D4420-041/D4420-043 TOP SUPPORT/LEG ASSEMBLIES

To substitute Installation of D4006-041 Top Support Assy referred to in IIN-D350-794. Refer to Figure 3 and 4 of this service instruction.

- 2.3.1 With tank in position and secured in with strap P/N D4024-041 (ref. IIN-D350-794), locate D4420-041 and D4422-1/-3 Shims. Locate D4420-043 and a D4422-1 Shim so the centerline of the leg on D4420-043 and D4422-1 Shim coincides with existing AN3 size hole in existing rib assembly and Squirrel Cheek top aft support bracket.

**NOTE:** Enlarge existing hole in Squirrel Cheek top aft support bracket to Ø0.250" to locate/fasten the D4420-043 Top Support Leg Assy and substitute the existing fastener in that one location with provided AN4 fastener. Trim D4420-043 Top Support Leg Assy, and D4422-1/-3 Shims as required to eliminate possible interference with existing ribs, stringers, rivet heads, or D4420-041.

- 2.3.2 Transfer mark location of D4420-043 onto D4420-041.  
2.3.3 Remove and using existing hole in D4420-043, transfer drill Ø0.128" hole to D4420-043 and fasten using MS20470AD4 Rivets.  
2.3.4 Install Top Support/Leg Support Assembly, Spacer, and Shims with provided hardware. Torque to 50-70 in-lbs.  
2.3.5 Re-install the forward top support of the Squirrel Cheek per ECL STC using part and hardware removed at Step 2.1.2.  
2.3.5 Complete installation by following Steps 3.10 through 3.16. Ensure to re-install MS20822-8D 90° Fitting at top of D4055-041 or D4464-041 Fuel Tank prior to installing the vent line.  
2.3.6 Re-install Squirrel Cheek door and gas spring in accordance with ECL STC.

### 2.4 INSTALLATION OF D4423-1 SPLASH GUARD EXTENSION

Refer to Figure 2 of this service instruction.

- 2.4.1 Remove the D4008-7 Washers by unfastening the nuts from the screws. Retain all.  
2.4.2 Fasten the D4008-7 Washers as shown using the hardware removed at the previous step.  
2.4.3 Locate the Splash Guard Extension and fasten in place as shown.

### 3.0 WEIGHT AND BALANCE

There is a negligible weight change associated with the installation of DSI-9599-011 Kit and this modification. However, the weight and balance information of both the Eurocopter Squirrel Cheek and DART Auxiliary Tank is cumulative and applicable.

### 4.0 MAINTENANCE AND CONTINUED AIRWORTHINESS

Refer to ICA-D350-794 for maintenance of the auxiliary tank. Note: It is recommended to remove the compartment door and gas spring, auxiliary tank vent line, including MS20822-8D 90° Fitting at top of D4055-041 or D4464-041 Fuel Tank, and D4004-043 Side Restraint Angle prior to removing the auxiliary tank for inspection.

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-Q-01

APPROVED

BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 12.03.01  
CERT. NO.: SH05-4  
ISSUE NO.: 3

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	DSI 9599	SHEET 2 OF 5
APPROVED	<i>[Signature]</i>	TITLE	DART AUX TANK AND SCALE
DE APPR.	<i>[Signature]</i>	ECL SQUIRREL CHEEK COMPATIBILITY NTS	
DATE	12.02.23	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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26332



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**NOTE:** Date & initial all entries



# 5.0 PARTS LIST

Qty -011	Part Number	Description
X	DSI 9599-011	SQUIRREL CHEEK COMPATIBILITY KIT
1	D4004-043	SIDE RESTRAINT ANGLE
1	D4420-041	TOP SUPPORT ASSY
1	D4420-043	TOP SUPPORT LEG
1	D4422-1	SHIM
2	D4422-3	SHIM
1	D4423-1	SPLASH GUARD EXTENSION
10	AKS7-1032-130	INSERT
2	AN4-6A	BOLT
4	AN525-10R9	SCREWS
10	CR3212-4-05	RIVET
10	CR3212-4-06	RIVET
10	CR3212-5-06	RIVET
10	CR3212-5-07	RIVET
4	MS20470AD4-7	RIVET
4	MS20470AD4-5	RIVET
2	MS21042-08	NUT (OR MS21042L08)
5	MS24694-S51	SCREW
2	MS35206S242	SCREW (OR MS27039-08-05)
4	NAS1149DN832J	WASHER
2	NAS1149F0463P	WASHER

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DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY:   
D. SHEPHERD (DE # 02)

DATE: 12.03.01  
CERT. NO.: SH05-4  
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MFG. APPR.		DSI 9599	SHEET 3 OF 5
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

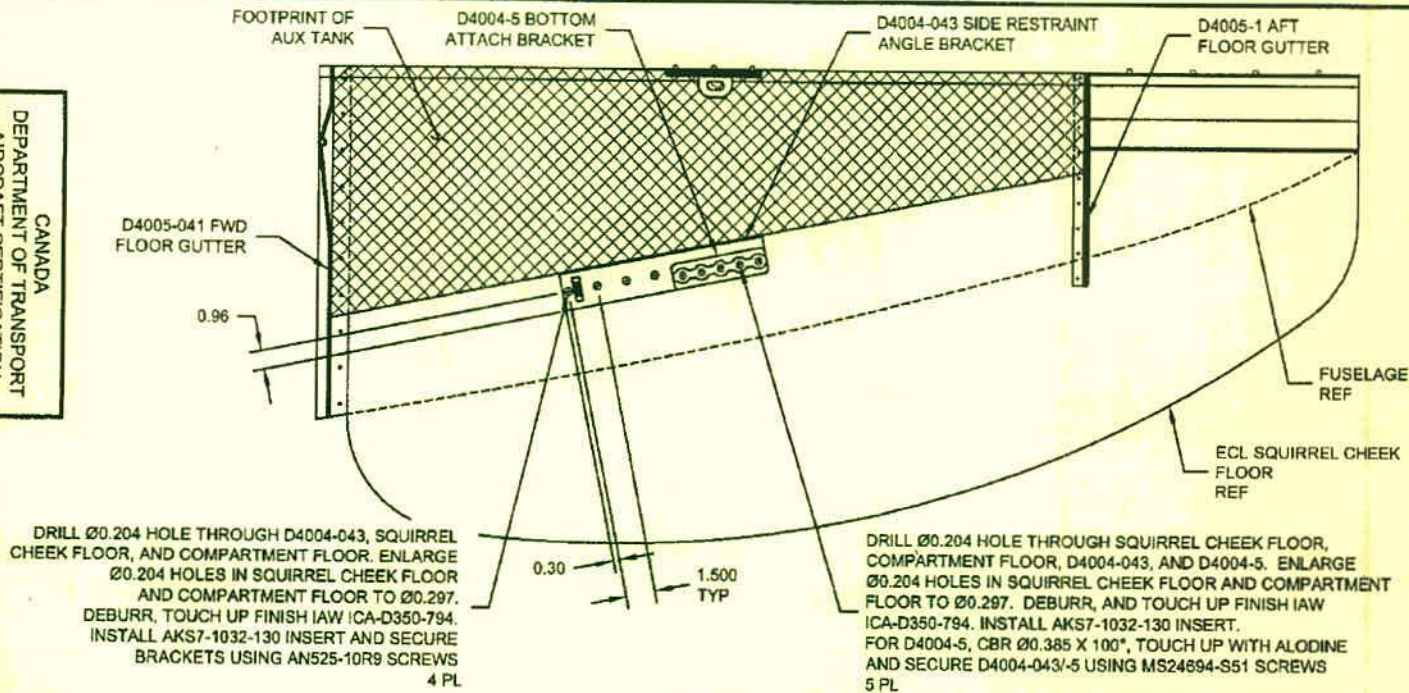


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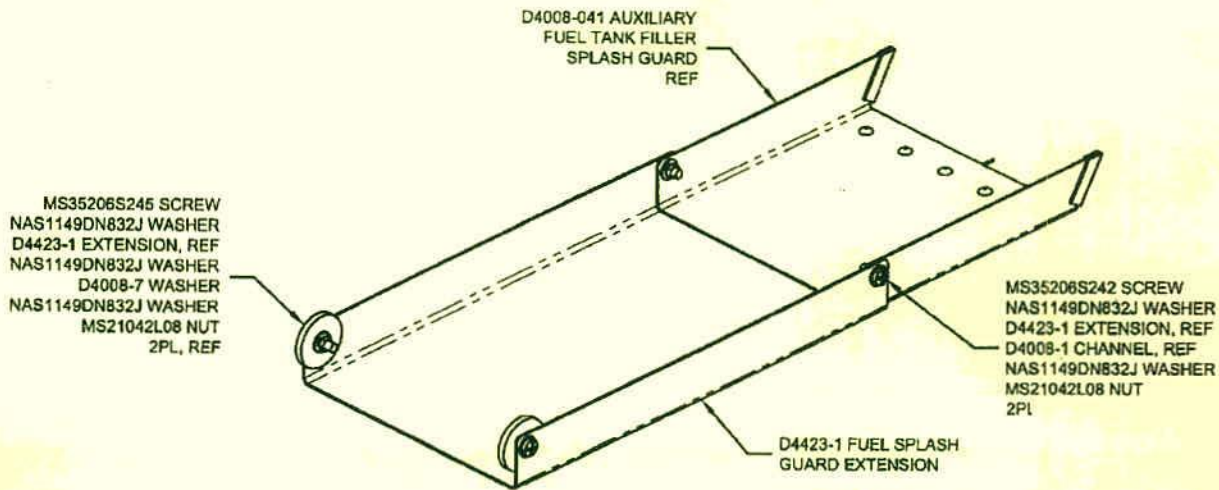
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BY:   
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**FIGURE 1: INSTALLATION ON SQUIRREL CHEEK FLOOR**



**FIGURE 2: INSTALLATION OF FUEL SPLASH GUARD EXTENSION**  
(SHOWN WITH TANK REMOVED)

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

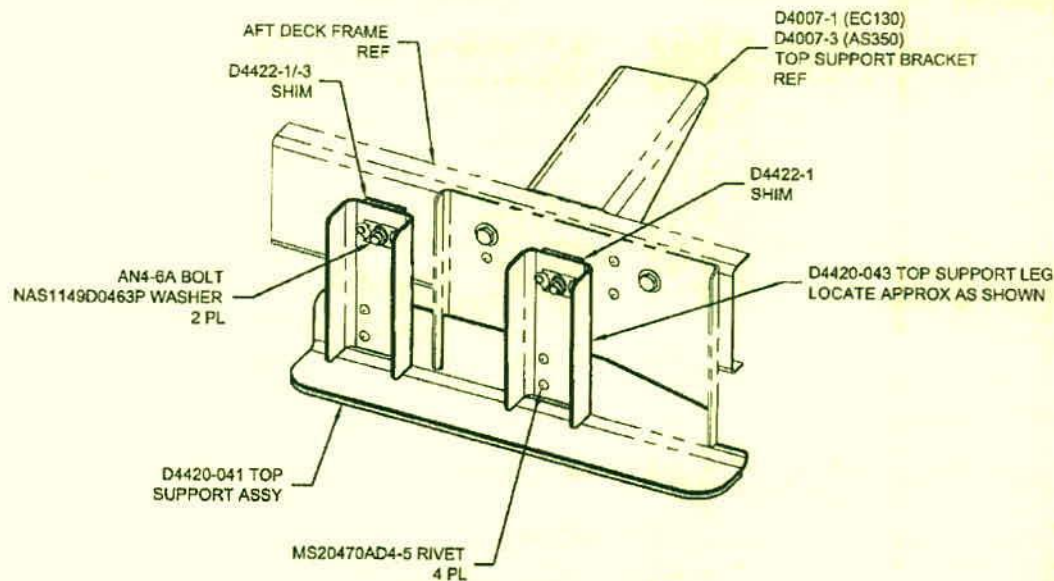
NOTE: Date & initial all entries



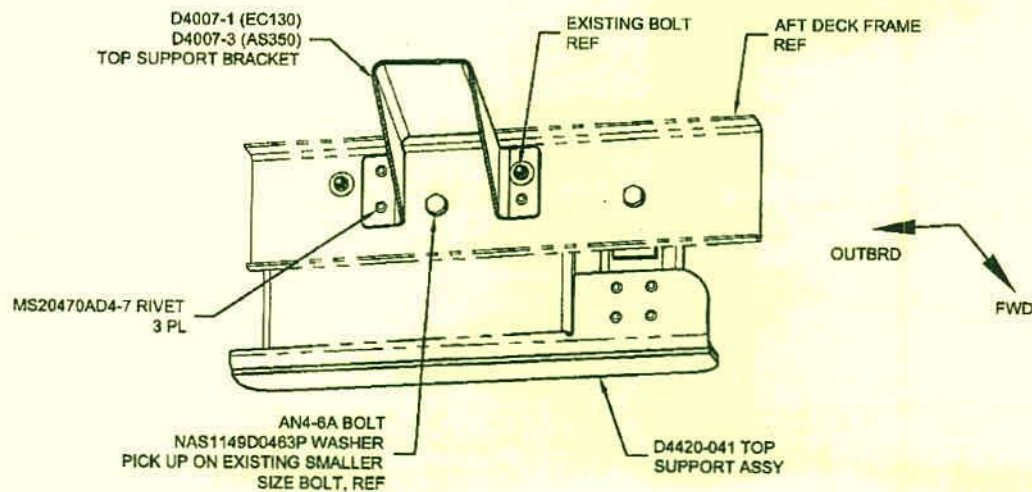
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BY: *[Signature]*  
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**FIGURE 3: INSTALLATION OF TOP SUPPORT ASSY**  
(SHOWN WITH SQUIRREL CHEEK, TANK, AIRCRAFT SKIN AND DECK REMOVED FOR CLARITY)



**FIGURE 4: INSTALLATION OF TOP SUPPORT ASSY**  
(SHOWN WITH SQUIRREL CHEEK, TANK, AIRCRAFT SKIN AND DECK REMOVED FOR CLARITY)

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



REFERENCE ONLY

# 5.0 PARTS LIST

Qty -011	Part Number	Description
X	DSI 9599-011	SQUIRREL CHEEK COMPATIBILITY KIT
1	D4004-043	SIDE RESTRAINT ANGLE
1	D4420-041	TOP SUPPORT ASSY
1	D4420-043	TOP SUPPORT LEG
1	D4422-1	SHIM
2	D4422-3	SHIM
1	D4423-1	SPLASH GUARD EXTENSION
10	AKS7-1032-130	INSERT
2	AN4-6A	BOLT
4	AN525-10R9	SCREWS
10	CR3212-4-05	RIVET
10	CR3212-4-06	RIVET
10	CR3212-5-06	RIVET
10	CR3212-5-07	RIVET
4	MS20470AD4-7	RIVET
4	MS20470AD4-5	RIVET
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BY: [Signature]  
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